



I fix problems.

AREA / CELL	OPERATOR OR PART FOLLOWED	OBSERVED BY	DATE / SHIFT	CYCLES WATCHED

SKETCH THE AREA, THEN TRACE EVERY MOVE

One line per trip. Number each move in order. Mark equipment, storage, inspection and the exit.

TRAVEL LOG

#	FROM	TO	STEPS / FT	TRIPS
1				
2				
3				
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				

TOTALS AND TARGET

Distance per cycle (ft)	Current	After
Distance per shift (ft)		
Walk time per shift (min)		
Target after re-layout		

WHAT THE PICTURE SHOWS

Crossings, backtracks and the longest single trip. Name the layout change you would make first and what it saves.