



HOW TO USE Print, cut and hang these on the board. Green face out means the check passed today. Red face out means it did not, and the card stays red until the action is closed.

One check per card. If a card takes more than three minutes, it is two cards.

KAMISHIBAI CHECK

Standard work posted

Team lead · Every shift

WHAT GOOD LOOKS LIKE

Current revision posted at the station, legible, matching what the operator is doing.

Date _____ By _____ **PASS** ☐ **FAIL** ☐

KAMISHIBAI CHECK

First piece verified

Team lead · Every run

WHAT GOOD LOOKS LIKE

First piece checked against print, recorded and signed before the run continues.

Date _____ By _____ **PASS** ☐ **FAIL** ☐

KAMISHIBAI CHECK

Error-proofing verified

Supervisor · Daily

WHAT GOOD LOOKS LIKE

Poka-yoke tested with a known bad part. Result recorded. Device not bypassed.

Date _____ By _____ **PASS** ☐ **FAIL** ☐

KAMISHIBAI CHECK

5S standard held

Team lead · Daily

WHAT GOOD LOOKS LIKE

Everything in its marked home, area clean, nothing stored on the floor.

Date _____ By _____ **PASS** ☐ **FAIL** ☐

KAMISHIBAI CHECK

Abnormality response

Supervisor · Daily

WHAT GOOD LOOKS LIKE

Last shift's abnormalities logged with a response and an owner. Andon works.

Date _____ By _____ **PASS** ☐ **FAIL** ☐

KAMISHIBAI CHECK

Actions closing on time

Manager · Weekly

WHAT GOOD LOOKS LIKE

Open actions from audits and huddles closed by their date, or re-committed with a reason.

Date _____ By _____ **PASS** ☐ **FAIL** ☐